ASNT Level III Study Guide: Radiographic Testing Method second edition

Text Corrections

The following text corrections apply to the second printing of ASNT Level III Study Guide: Radiographic Testing Method second edition. Subsequent printings of the document will incorporate the corrections into the published text.

Page 3:

The first sentence in the second paragraph under *Activity* should read:

Thus 1Bq = 1 disintegration per second.

Page 6:

Question 1.2 answer b. should read:
$$\frac{I_1}{D_2^2} = \frac{I_2}{D_1^2}$$

Question 1.9 should read:

The reduction in the energy of photons when they are scattered by free electrons which thereby gain energy is called:

Page 7:

Question 1.17 should be deleted.

Page 8:

For clarification, Question 1.21 should be changed as follows:

1.21 The liberation of electrons from a **substance** exposed to electromagnetic radiation is called:

- a. the photoelectric effect.
- b. compton scattering.
- c. pair production.
- d. None of the above. <u>half-life</u>.

The correct answer remains a.

Page 10:

In the right-hand column, under Example B, the second bulleted text should be changed to read:

 Average <u>148 GBq</u> • min (4 Ci • min) per exposure. Therefore the projected workload is 59 200 GBq • min (1600 Ci • min) per week.

Page 12:

Question 2.5 answer b. should be changed to: <u>10.2 cm</u>. Question 2.6 answers should be changed as indicated:

- a. 34 600 mA min per week
- b. 7 850 mA min per week
- c. 17 850 mA min per week
- d. 2550 mA min per day
- e. 71 400 mA min per month

Page 13:

The first sentence in the second paragraph should read: To acquire the energies necessary for industrial radiography, the electrons must experience an accelerating voltage from about 30 kV to 30 <u>MeV</u>.

Page 17:

In the left-hand column, under the heading *Chemical Form*, the following edits should be made: The radioactive material is in the form of metal pellets <u>or wafers</u> whenever possible. This is particularly true for cobalt and iridium. ... Each pellet produces about 185 GBq (5 Ci) after neutron bombardment. Iridium is irradiated in 1 mm (0.04 in.) thick <u>pellets wafers</u> 2 or 3 mm (or 0.08 of 0.12 in.) in diameter, ...

Page 18:

Question 3.5 answer d. should read: Ra-226.

Page 34:

Question 4.13 should be deleted.

Page 36:

The second paragraph under *Unsharpness of a Radiograph* should be changed to read:

Simple geometry shows the ratio of the target size *F* to the unsharpness Ug is equal to the ratio of the target to specimen distance $\frac{d}{D}$ to that of the object-to-film distance $\frac{D}{d}$.

Page 40:

For clarification, Equation 18 should be rewritten: $\alpha = (100/X)(TH/2)^{1/2}$

Page 43:

For clarification, Question 5.2, answer b., should be changed to:

b. catalysis. oxidation

The correct answer remains c.

Page 51:

For clarification, Question 6.2, answer d. should be changed to read:

d. producing the highest gamma when used with thin heavy metal filters.

The correct answer remains a.

Question 6.7 should be deleted.

Page 67:

The answer to Question 9.1 should be changed to <u>b</u>.

Page 74:

Equation 23 should be rewritten to read:

$$H_s = D - K = \frac{BT}{A + B} - K$$

Page 84:

For clarification, Question 10.16 should be changed to read:

In high energy radiographic applications, screens vary depending on the energy used. When using an 8 MeV linear accelerator, which of the following thicknesses would be the most appropriate maximum allowed front screen thickness?

The correct answer remains a.

Page 102:

The answer to Question 13.7 should be \underline{b} .

Page 106:

Item number 7 in the right-hand column should be edited to read:

7. Surface finish may aid or hinder interpretation of nonrelevant indications.

Page 107:

For clarification, the answers to Question 14.1 should be rewritten to read:

a. radiographic technique used.

- b. configuration and manufacturing variables.
- c. typical types of film artifacts.
- d. All the above.

The correct answer should be changed to <u>d</u>.

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